APPROVED BY: C. Watt SUPERCEDES SPECIFICATION DATED: 1/02/92

BASIC WEIGHT SPECIFICATION

STOCKTON STREET
PARLIAMENT 100 REGULAR (& LIGHTS) CHARCOAL SP/& SPECIAL TPC
BRAND CODE-0500 (STD)/& 0500(STD)(ST)

EFFECTIVE DATE: 01/04/91
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.5	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,352.6180	CUBIC MM
CALCULATED DENSITY	:	24.7320	CGMS/CC

MOISTURE

PACK O. V.	:	13.10	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.8291695	GRAMS
CALCULATED WEIGHT:		1.8280	LBS. /1000
PAPER AND PASTE	:	.0480208	GRAMS
ROD WEIGHT	:	.8771903	GRAMS
TIPPING AND ADHESIVE	:	.0515202	GRAMS
TOTAL LESS PLUG	:	.9287105	GRAMS

2057660561

REASON FOR CHANGE : SPECIFICATION UPDATED TO INCLUDE PARLIAMENT 100
: REGULAR (& LIGHTS) CHARCOAL SP - SPECIAL TIPPING
: 0500 (STD)(ST) NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 1/04/91
PRINTING DATE : 1/04/91
PRINTING TIME : 13:13:03

APPROVED BY: C. H. Batte jpe SUPERCEDES SPECIFICATION DATED: 5/16/90

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